



Lindab Rainline™

Lindab Roof Drainage System Assembly instructions

Assembly instructions

Before you start

It is the total area of the roof that decides the dimensions of the roof drainage system. The bigger the roof, the more water the system must take care of. It will pay in the long run to be careful when you measure your roof and calculate dimensions. Take your calculation to your local dealer, who will help you to pick out all the components you need. Please, also visit our web site www.lindab.se/xxxxx for dimensioning help.

Measure the roof area

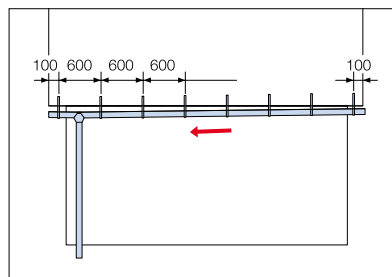
There are various types of roofs but measure each roof part by multiplying the roof length with the roof width. If the area is less than 50 m² use gutters with 100 mm width and pipes with 75 mm diameter. If the area is between 50-100 m² use gutters with 125 mm width and pipes with 87 mm diameter. If the area

is larger than 100 m² there are gutters with 150 mm width and pipes with 100 mm diameter or 190 mm gutters and 111/120 mm pipes. If there are different roof sizes on the same building the largest roof part is dimensional.

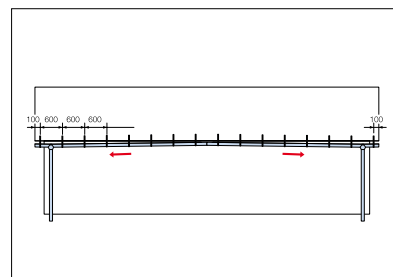
Number of brackets and drain pipes

The brackets should be mounted with c/c 600 mm. The end brackets are mounted 100 mm from the roof edge.

The inclination of the gutter towards the down pipe should be at least 2,5 mm/m. Calculate how many brackets you need for each roof part (example 10 m/0,6 m + 1 = 18 brackets). Each drain pipe covers maximum 10 m gutter fall (length of the house). For a esthetic reasons or if the gutter fall exceeds 10 m, place pipes on each corner of the house.



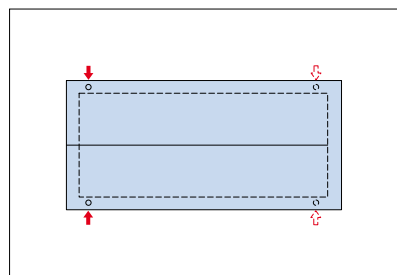
One downpipe for roof length less than 10 m



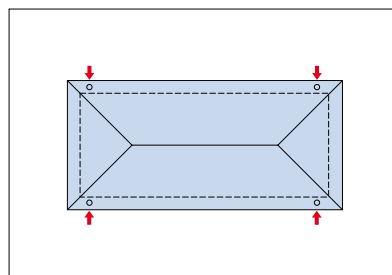
Two downpipes for roof length exceeding 10 m

Where to place the pipes

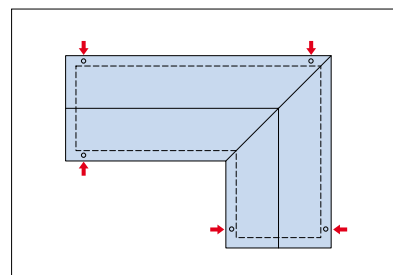
The pictures below show recommended placement of drainpipes for different houses.



Saddle roof. 1 or 2 per side.



Hipped roof



L-shaped roof

Assembly instructions

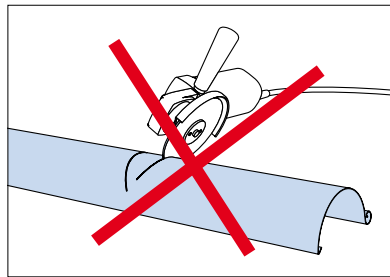
Transport, storage, unpacking

Make sure that the roof drainage components are handled with care during transport, storage and unpacking. If not, the coating may be damaged or the pipes and gutters dented. Store pipes and gutters on a plane and stable surface.

Non coated components must be unpacked and stored in a dry and ventilated place.

Cutting

Cut the gutters and pipes with plate shears or a hacksaw on a firm underlay on the ground. Never use an angle grinder. It heats the steel up and thus destroys the galvanization. The coating may also be scorched by hot chips or filings.



Never use an angle grinder

After-treatment

If the coating has been damaged, paint it with Lindab's repair paint to prolong the lifespan of the roof drainage system. Use a sponge or Lindab's paint nib.

Maintenance

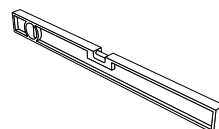
If you want to keep the roof drainage system in mint condition, give the system an overhaul a couple of times a year. Clean the gutter and pipes from leaves and twigs. Wash with water and a mild detergent. Don't use a high pressure washing appliance.

Tools

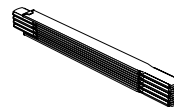
Lindab's roof drainage system can be mounted with ordinary hand tools like pliers, hammer, hacksaw, screwdriver, folding rule and string. For bending brackets, you need a bracket bender. Contact your local dealer and they will lend you one.

Fastening

The fasteners you need are for fastening the brackets and the pipe holders. We always recommend that you use stainless screws and use the right screws intended for each material. The pipe holders are mounted on the house façade. Check if it's wood, concrete or bricks.



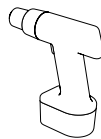
Spirit level



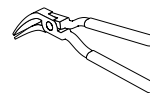
Folding rule



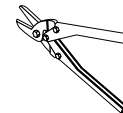
Pencil



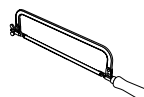
Electrical screw driver



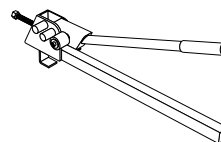
Seam plier



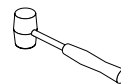
Steel scissors



Hack saw



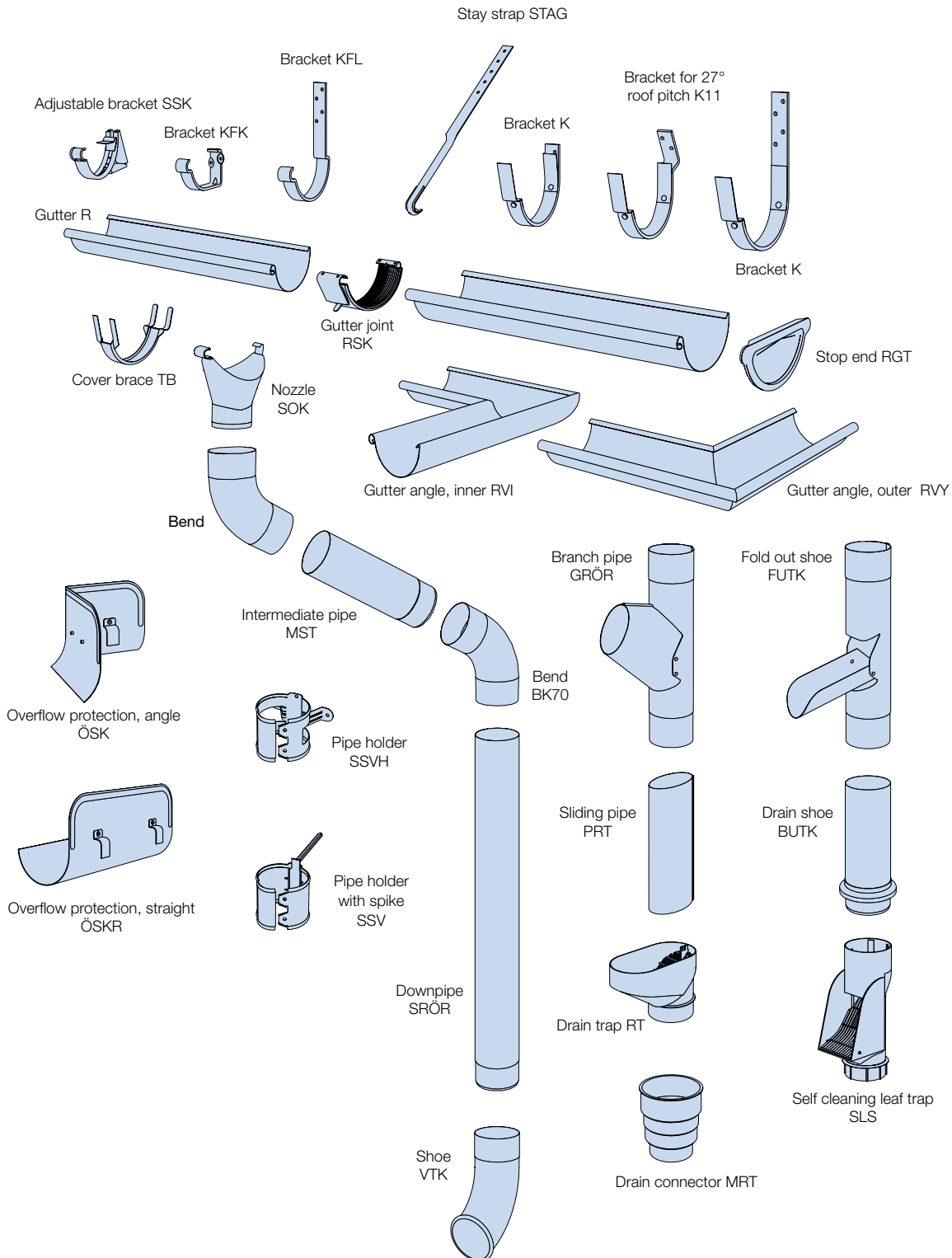
Bracket bender



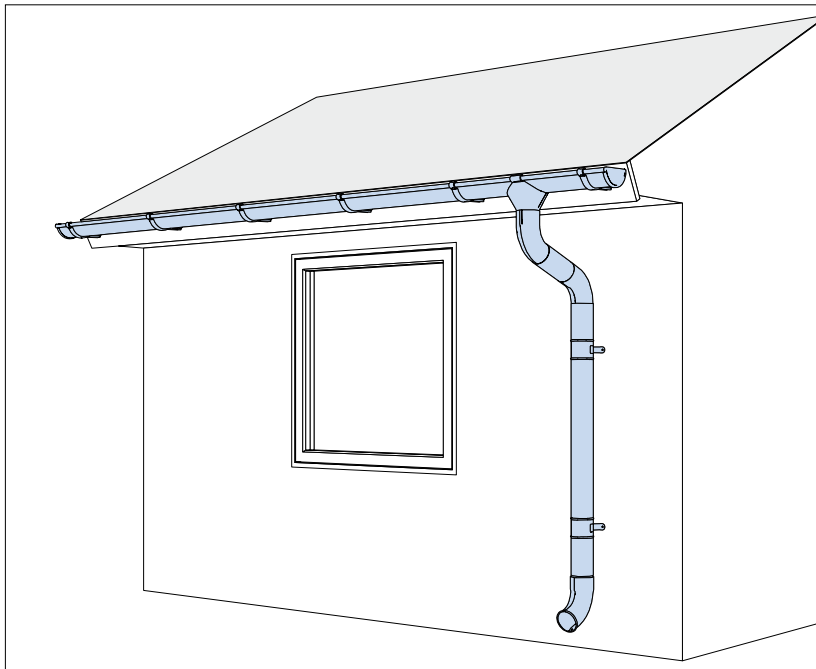
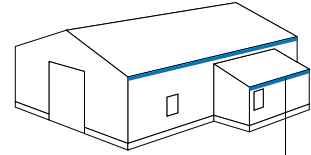
Rubber hammer

Assembly instructions

Components

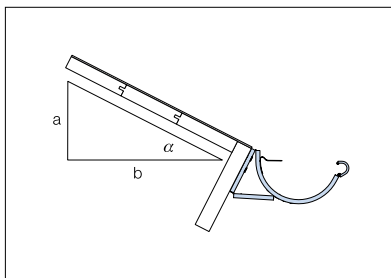


Assembly – Roof Drainage System

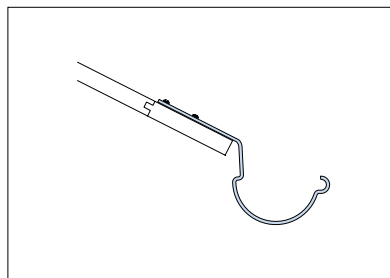


Roof base

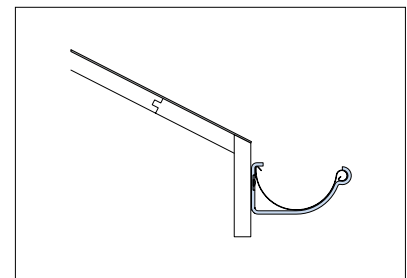
Depending on the roof construction of the building different types of brackets can be used. An adjustable snap bracket is used in the assembly instruction that follows. Other bracket applications are also shown as separate instructions. The brackets that can be used are:



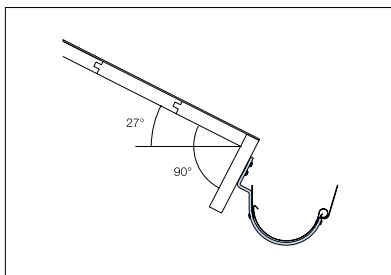
Lindab SSK Adjustable snap bracket



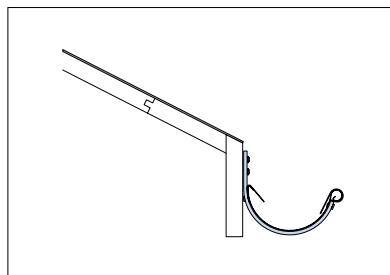
Lindab KFM/KFL bracket



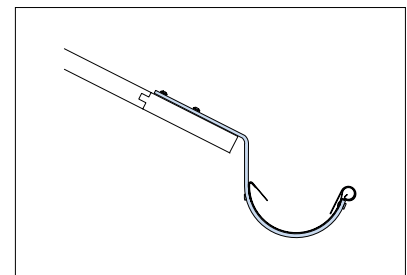
Lindab KFK bracket



Lindab K11 bracket



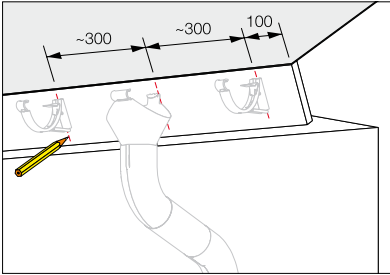
Lindab K07 bracket



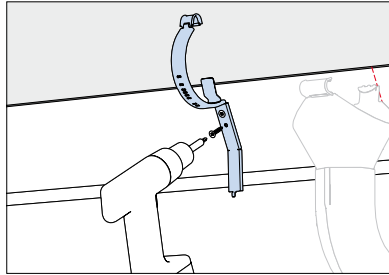
Lindab K16/K21 bracket

Assembly – Roof Drainage System

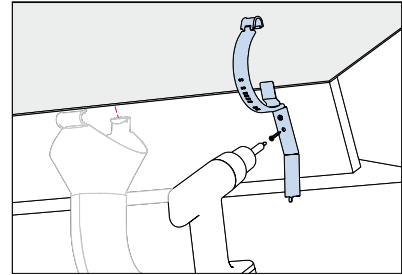
Bracket assembly



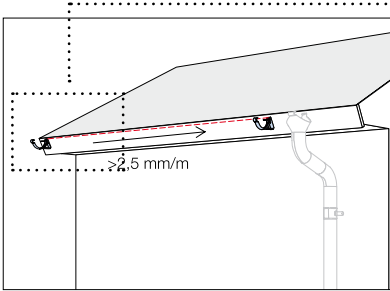
Mark out for the brackets SSK around the down pipe.



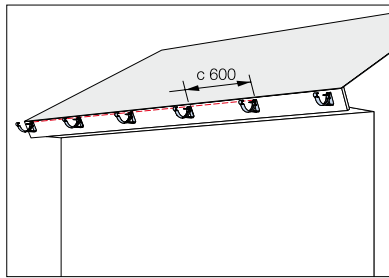
Fasten the "low bracket" 300 mm left to the down pipe mark.



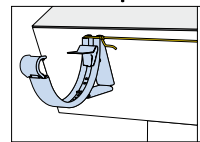
Fasten the bracket right of the down pipe mark 2,5 mm higher than the low bracket.



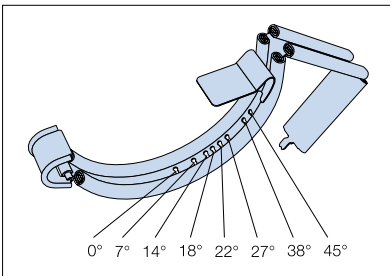
Fasten "high bracket" at the opposite end of roof base. The inclination to the pipe shall be 2,5 mm/m.



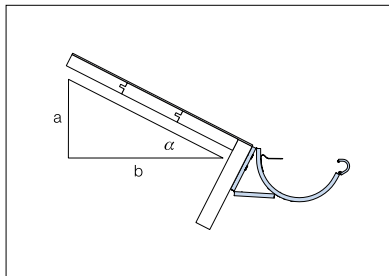
Fasten the other brackets with c/c 600 mm along the string.



Put a string between the high and low bracket. It will help you to place the other brackets.

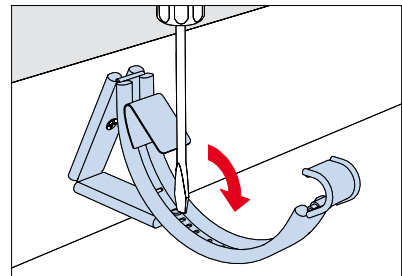
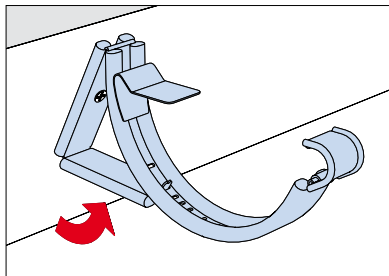
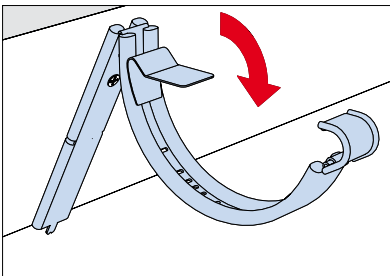


The SSK bracket can be adjusted for different roof pitches.



Calculate your roof pitch and adjust the bracket accordingly.

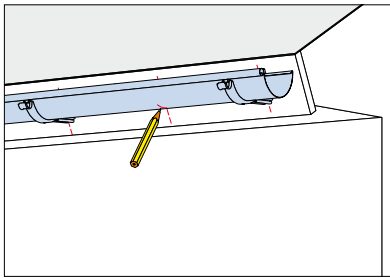
a	b	
1	1	45°
1	1,25	38°
1	2	27°
1	2,5	22°
1	3	18°
1	4	14°
1	8	7°
1	∞	0°



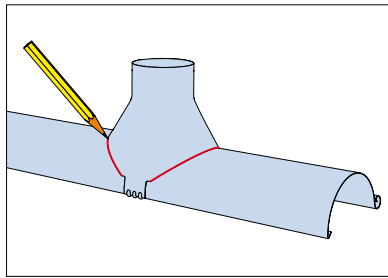
Use screwdriver to fold the tap forward for low inclinations and backwards for $\alpha \geq 22^\circ$.

Assembly – Roof Drainage System

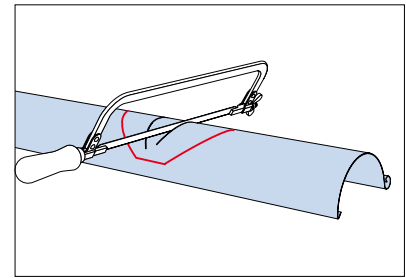
Gutter assembly



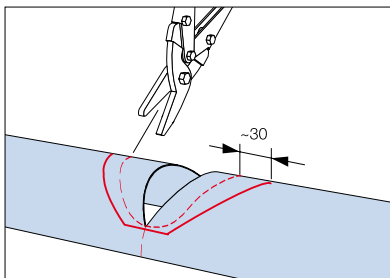
Place the gutter in the brackets and mark out for the gutter outlet SOK on the gutter.



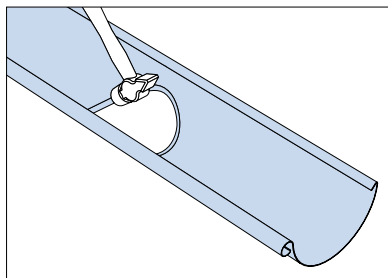
Use the outlet as template on the gutter.



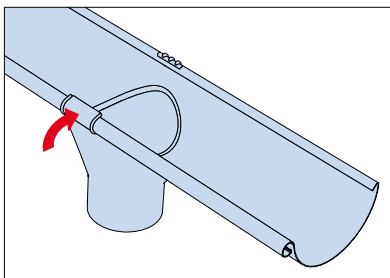
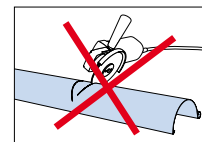
Use a hacksaw to make a hole in the gutter.



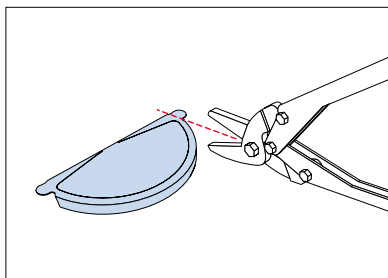
Finish by cutting up to the bead and backside as shown in picture.



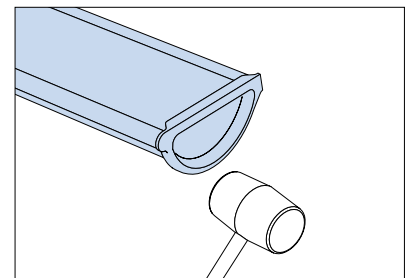
To get a smooth water fall, use a hammer on the edges.



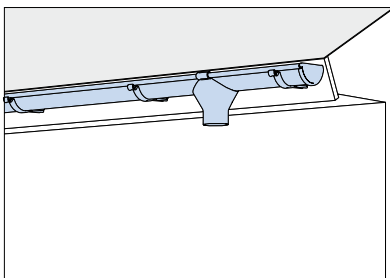
The gutter outlet snaps easily on the gutter.



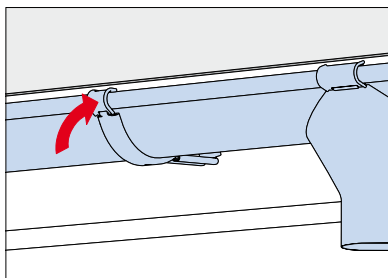
Cut or fold the ear not used.



The stop end RGT is self sealing. Use a rubber hammer to fix it to the gutter.



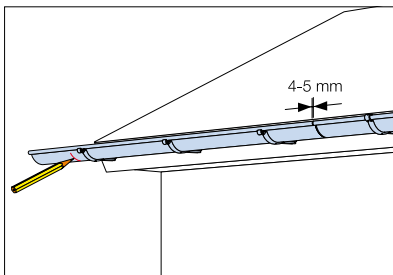
Place the gutter in the brackets.



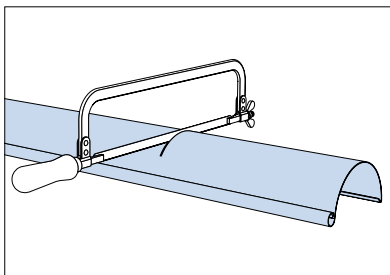
Just snap on the bracket hooks on the gutter.

Assembly – Roof Drainage System

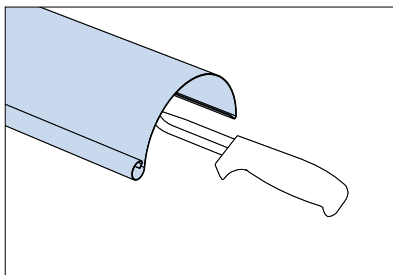
Gutter joint



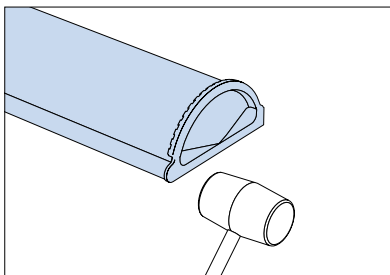
Place the gutter to be joined in the brackets and mark out the needed length



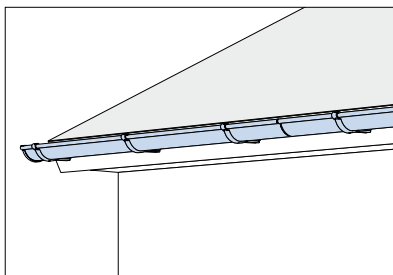
Use a hack saw to cut the gutter.



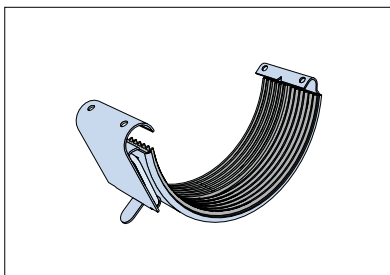
Remove the filings.



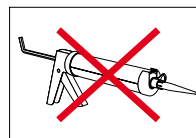
Assemble the stop end RGT.



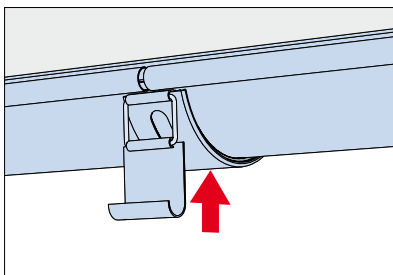
Snap on the gutter.



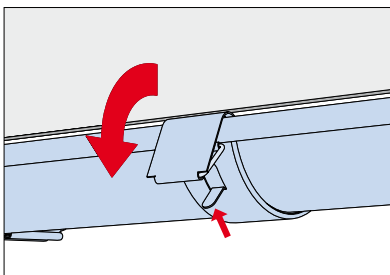
Use self sealing RSK gutter joint.



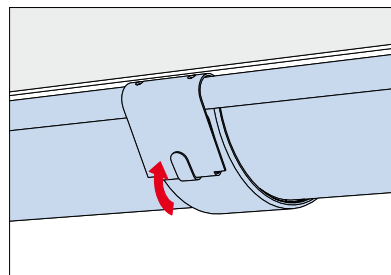
Silicone should not be used.



Press the sealing to the gutter.



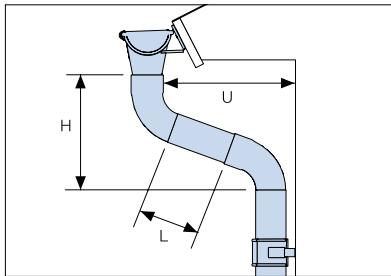
Snap on the gutter joint



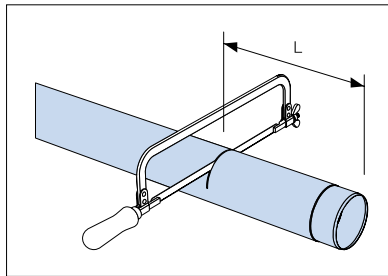
and lock.

Assembly – Roof Drainage System

Down pipe bends



Check the measures to get the length of the intermediate pipe MST. Use table on the side.

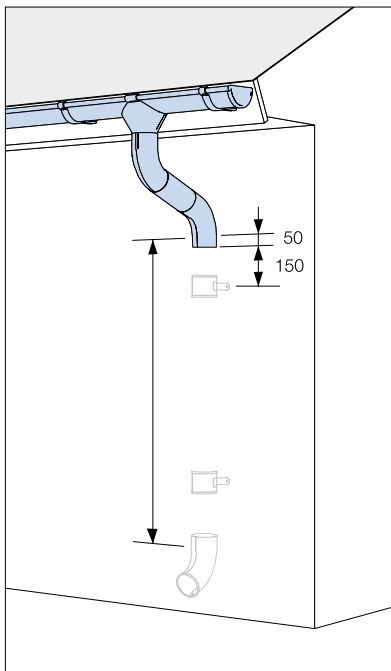


Use a hack saw to cut the intermediate pipe MST. Remove sharp metal fillings with a knife.

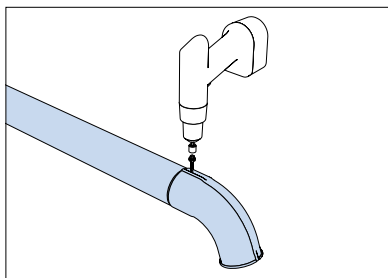
Intermediate pipelength at 70° bends

U mm	H mm	L mm
220	275	0
270	290	100
300	300	135
350	320	185
400	340	240
450	355	290
500	375	345
550	395	400
600	410	455
650	430	505
700	450	560
750	465	610
800	485	665
850	505	720
900	520	770
950	540	825
1000	555	880
1050	575	930
1100	595	985
1150	610	1040
1200	630	1090

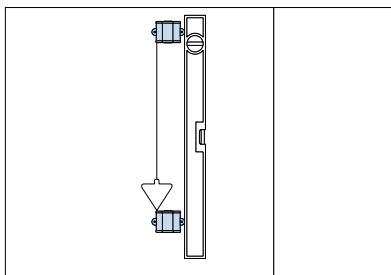
Down pipe and holder



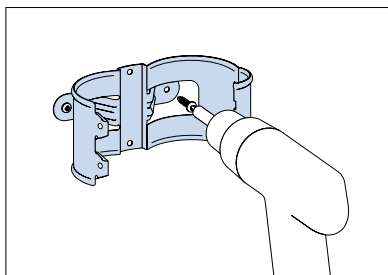
Measure the length of the down pipe. Mark out for the pipe holders SSVH



Assemble the pipe Shoe UTK. Use a self tapping screw on the back side.



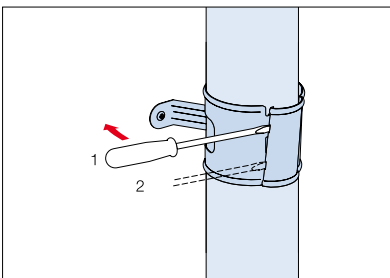
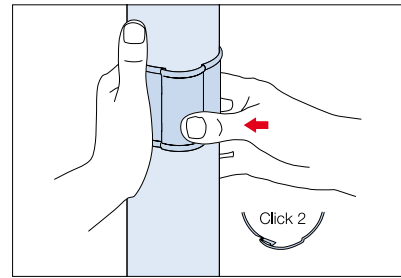
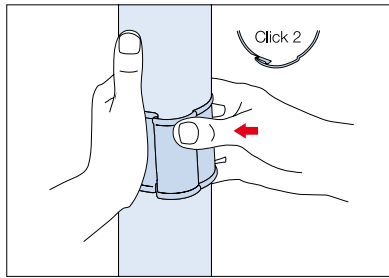
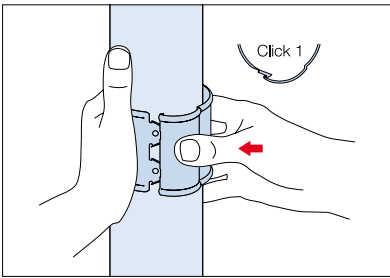
Level the pipe holders with spirit level or plummet.



Fasten the pipe holder on the wall.

Assembly – Roof Drainage System

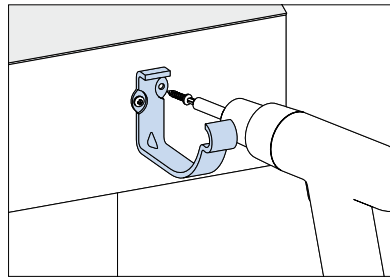
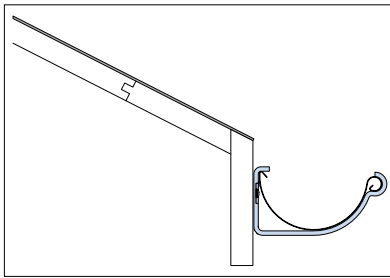
Close up assembly pipe holder SSVH



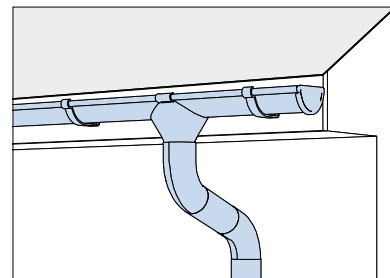
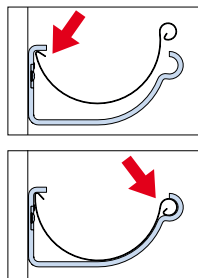
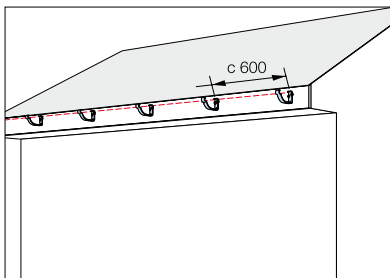
It's easily done to dismount the holder.

Assembly – Roof Drainage System

Bracket KFK

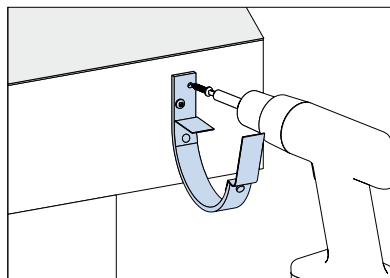
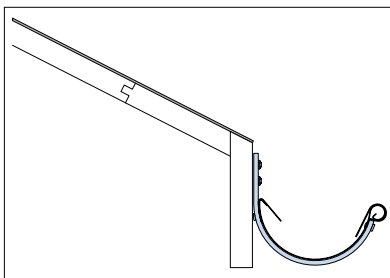


Alternative to use bracket KFK for perpendicular roof base.

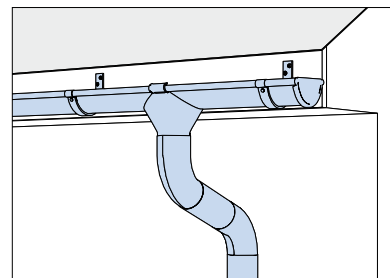
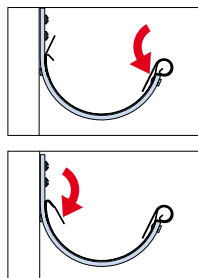
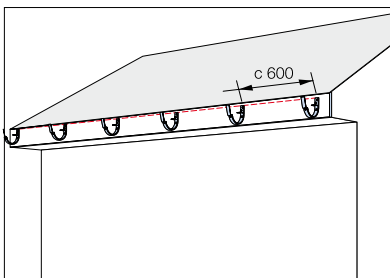


The inclination shall be 2,5 mm/m.

Bracket K07



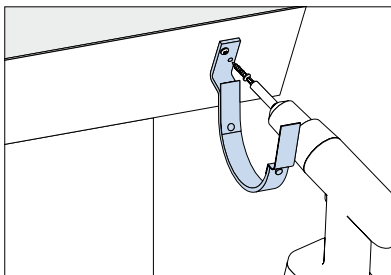
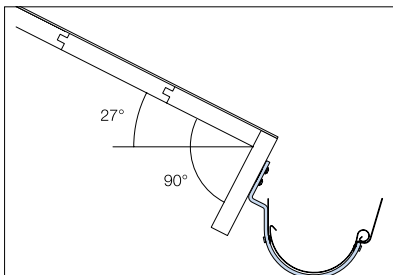
Alternative to use bracket K for perpendicular roof base.



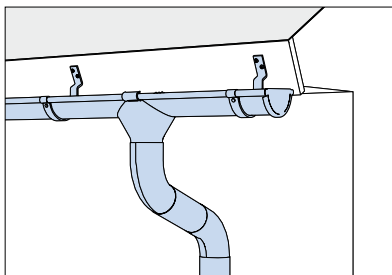
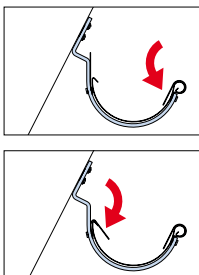
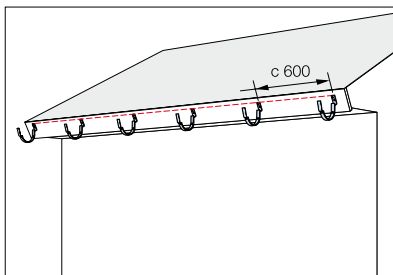
The inclination shall be 2,5 mm/m.

Assembly – Roof Drainage System

Bracket K11

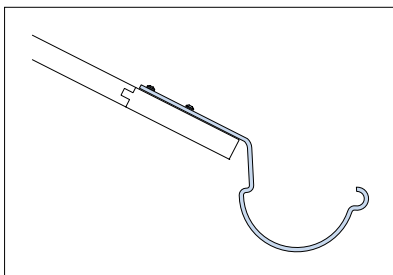


Use bracket K11 for 27° roof pitch.

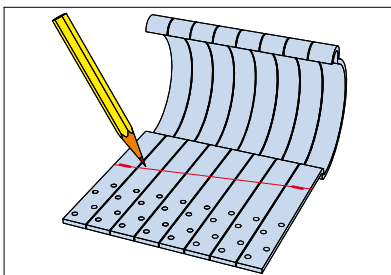


The inclination shall be 2,5 mm/m.

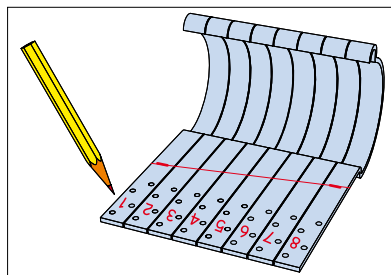
Bracket KFM/KFL



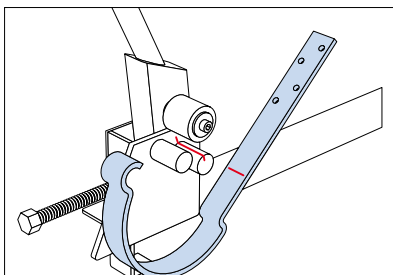
Alternative to use bracket KFL



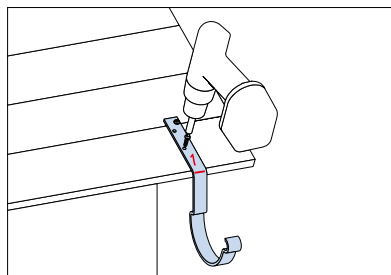
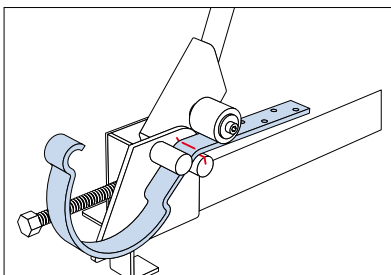
Mark out on the brackets for the gutter incline. 2,5 mm/m.



Number the brackets. 1 is for "Low bracket". Last bracket is "High bracket".



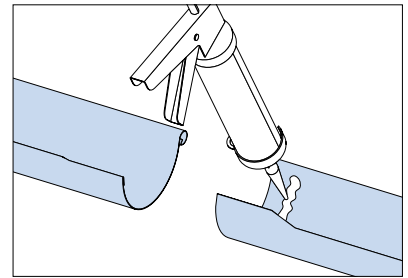
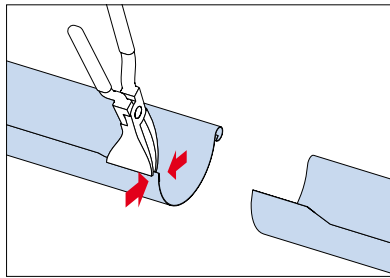
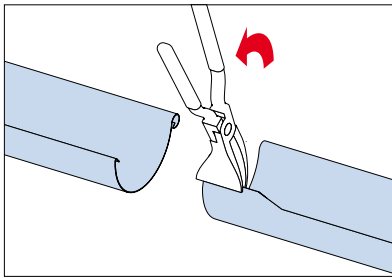
Bend the brackets at the marking.



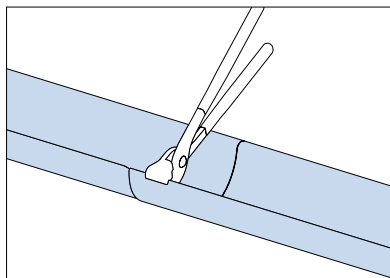
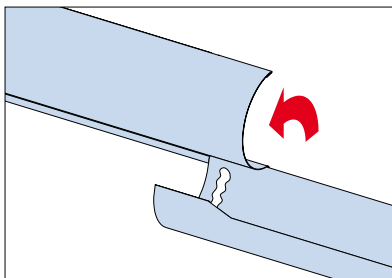
Mount bracket no.1 "Low bracket", and fasten the other brackets accordingly.

Assembly – Roof Drainage System

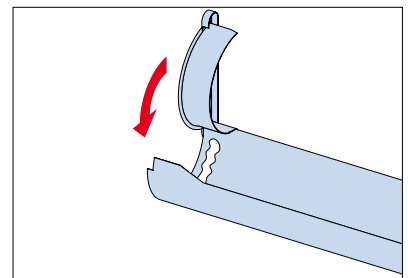
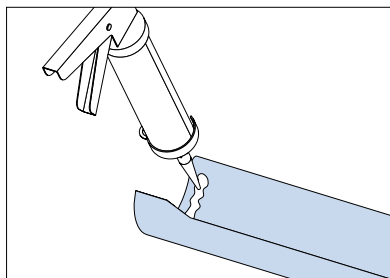
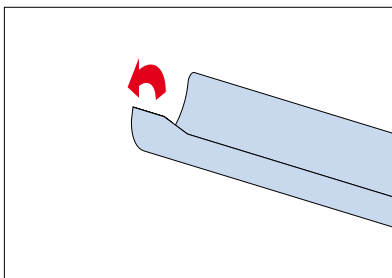
Traditional gutter joint



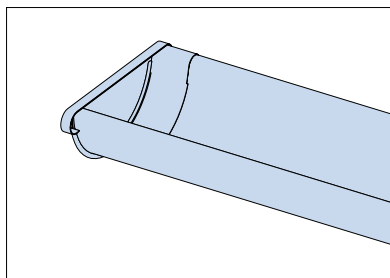
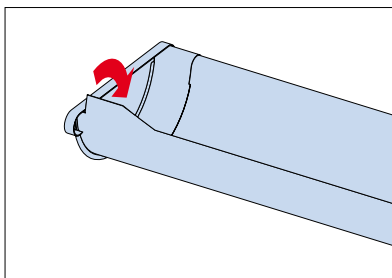
Use silicone as sealing.



Traditional Stop end RGV and RGH

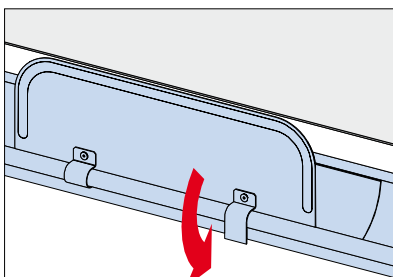


Use silicone as sealing.

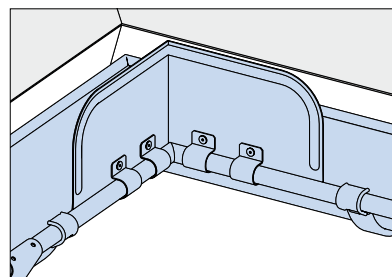
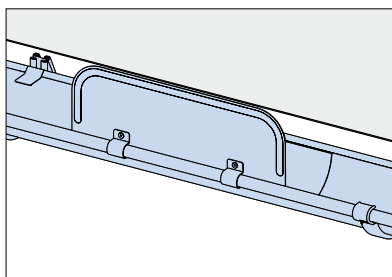


Assembly – Roof Drainage System

Overflow protection ÖSK and ÖSKR

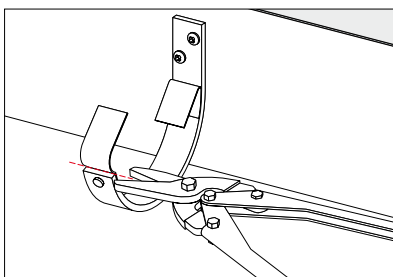


Place Overflow protection ÖSKR in the gutter.

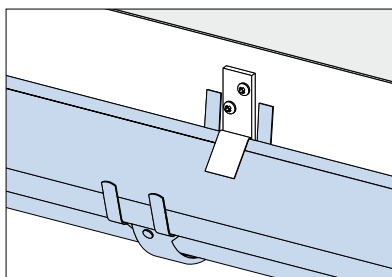


Overflow protection ÖSK for gutter angles.

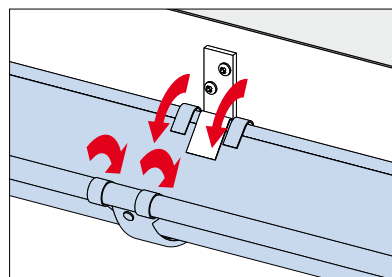
Cover brace TB



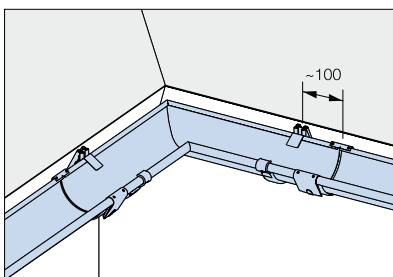
Cut off the front fold piece on the old bracket.



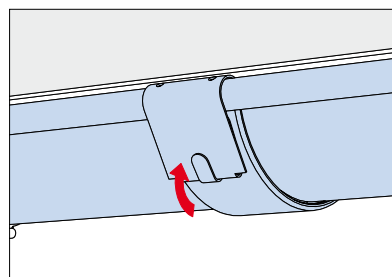
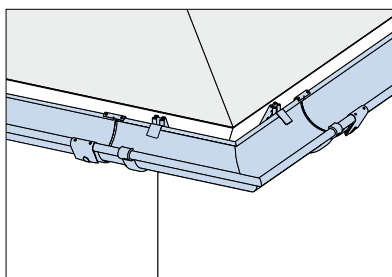
Place the cover brace TB over the old bracket.



Gutter angle RVI/RVY

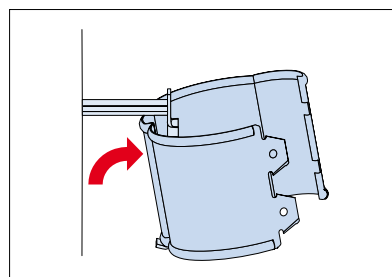
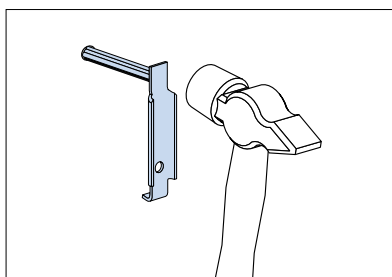
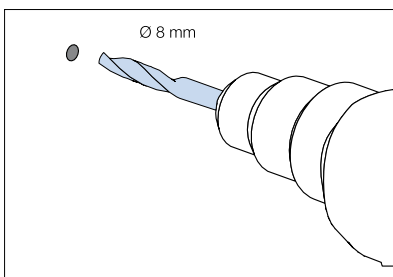


Use the gutter joint RSK.



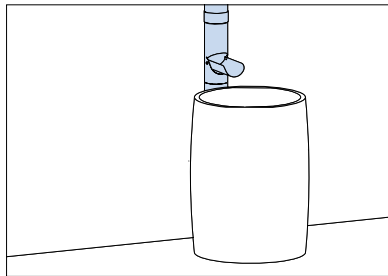
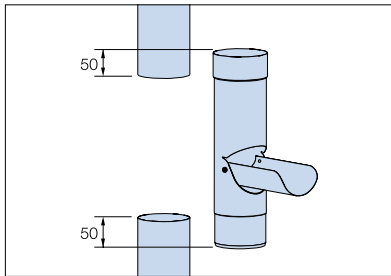
Gutter joint RSK.

Spike STI with Pipe holder SSV

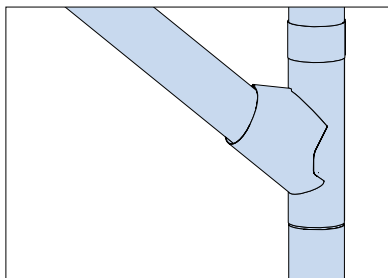
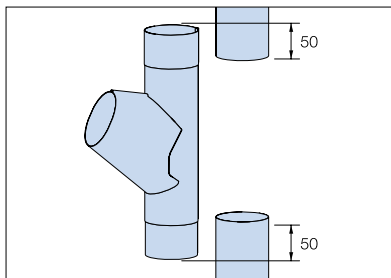


Assembly – Roof Drainage System

Adjustable shoe FUTK

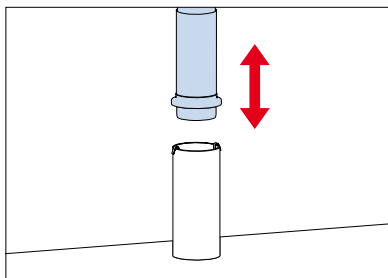
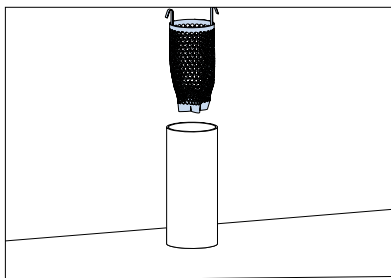


Adjustable branch GRÖR



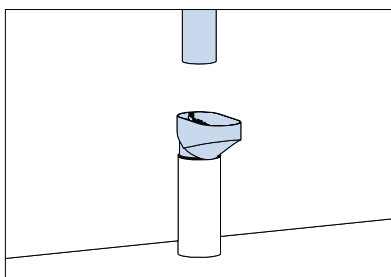
Connect a branch pipe. Can be mounted in angle 50-80°.

Leaf filter DVSIL

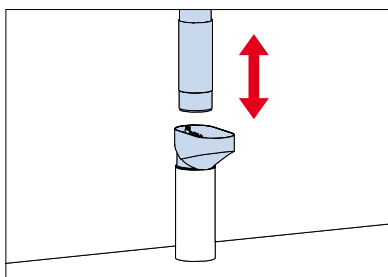


Connect the drain shoe BUTK

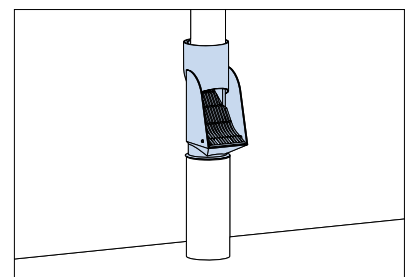
Drain trap RT



Place the drain trap in the ground pipe.



Connect the sliding pipe PRT.



You can also use a self cleaning leaf trap SLS.



At Lindab our aim is to match the reliability of our products with that of our service. Customer support is a core part of our business philosophy.

We have dedicated customer support at our UK Head Office in the Midlands that can provide you with technical assistance, quotes, order placement and problem solving solutions.

For more information about our product range or to find your nearest stockist please telephone us or visit our website at www.lindab.co.uk

Lindab Ltd
Building Products Division

Shenstone Trading Estate
Bromsgrove Road
Halesowen
West Midlands
B63 3XB

Tel: 0121 585 2780
Fax: 0121 585 2782
Email: buildingproducts@lindab.co.uk
Web: www.lindab.co.uk



www.lindab.co.uk